

Natural to LP Conversion Kits: 11K48, 11K50

Allied Air Enterprises has received isolated reports of gas leaks from a crack in the brass fitting contained in the LP kit. Our investigation has revealed that the issue is caused during installation and is associated with improper tool selection and/or overload induced by excessive torque or bending stress/strain. Based on our findings of installation damage, we strongly advise following generally accepted industry standards for making fuel line connections. In addition, we stress the importance of the following to prevent these occurrences:

- 1) Always use the proper size wrench or crescent wrench on this fitting.
- 2) Never use channel lock pliers or a pipe wrench on the brass fitting.
- 3) Torque until joint is leak free (maximum 3 turns past hand tight as per ASME B1.20.1-2013).
- 4) Always check for gas leaks across the entire fitting surface as well as the joints when complete.
- 5) Allied Air Enterprises always recommends the installation of an LP gas detector in the area around the furnace.

Allied Air Enterprises is committed to the safety and integrity of our products. If you have any questions please contact Allied Air Enterprises' Technical Service at 800-515-3501.

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